

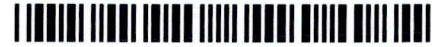


Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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C2-3-8

Job Sheet 183756



Part No: C2-3-8

Job Qty: 40 ea

Part Name: Actuator Shaft Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/26/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C2-3-8 REV.2 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Machining-4		
120	CNC Lathe	40 pcs	10/12/18	10/12/18	0.50	4.00	MORI SL-154		
130	QC	40 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Machining-5		
140	QC	40 pcs	10/12/18	10/12/18	0.00	0.00	QC8 Machining-5		
150	Packaging	40 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2		
160	QC21-FG	40 Ea	10/12/18	10/12/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FB807 FOLIO REV: AA DWG REV: Q 2-Debur
Descriptions: 150 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MBRONZR1.000	Bronze Round Bar 1.000"	.1200 ft (.003 ea)	90-Start up Operation	S062428 S 115739

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MBRONZR1.000	0	1	0

Part Specifications

Specifications could not be found.

Plex 9/26/18 7:27 AM Dart.lajeunesse.marie



Container No: S117506



Part: C2-3-8
Job No: 183756
Serial No/Batch: S117506

Revision: 2
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/11/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

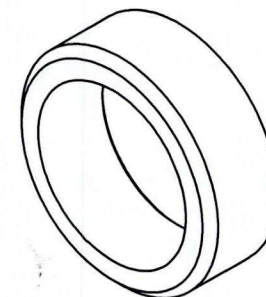
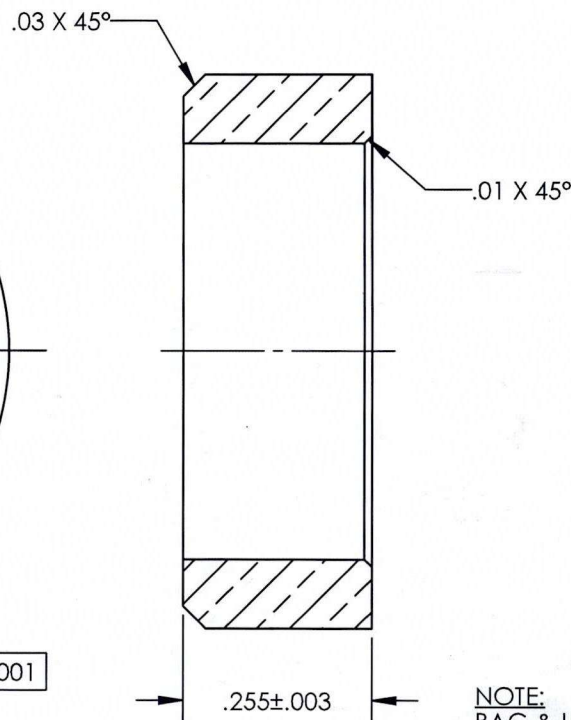
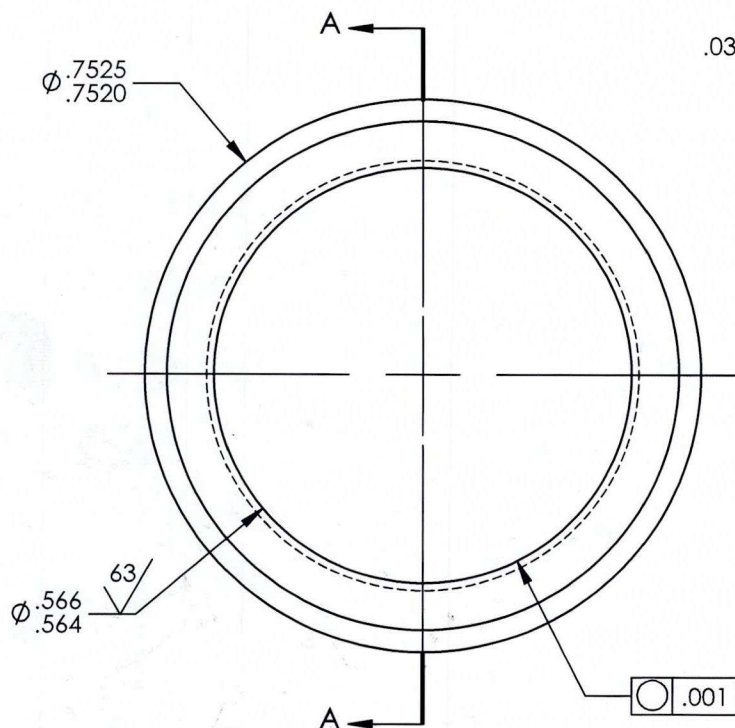
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :			
Misidentified ☐	Past Due ☐				

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A	14-0105	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/6/2014	DPD	RW
2	17-0002	CH'D DIM WAS ($\phi .753 +.000/-0.01$) IS $\phi .7525/.7520$, WAS ($\phi .565 +.000/-0.01$) IS $\phi .566/.564$ WITH SURFACE CALLOUT 63, ADDED FEATURE CONTROL FRAME $\phi .001$.	1/16/2017	RJC	SM



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 183756 MWS
1809-26

NOTE:
BAG & LABEL WITH BATCH NUMBER.

SECTION A-A

DART AEROSPACE	
TITLE ACTUATOR BUSHING	
DWG NO. C2-3-8	REV 2
MAT'L SINTERED BRONZE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	
SCALE 4:1	DATE 11/14/2001

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C2-3-8	1	ACTUATOR BUSHING	SINTERED BRONZE		1

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	